



Installation Instructions: Impreza 02-07 - Gauge Cluster Pod



Model# 20015 (Bracket and screws)

1. Remove factory gauge bezel per manufacturer's instructions. Contact auto manufacturer for details.
2. Remove the two factory screws at the bottom of the instrument cluster bezel and install the included aluminum brackets. Use outside holes to install for proper fit.
3. Install gauges in the cluster pod and run wiring.
4. Install Instrument Cluster Pod.

Note: Due to normal manufacturing processes you may have "flashing" (small fibers of plastic) around the pod holes. Once the gauge(s) are installed in the pod you will not be able to see the "flashing."

Please contact Speedhut service department if you have a problem with this Product.

Speedhut Inc. 165 North 1330 West B2, Orem, Utah 84057 | support@speedhut.com | (801) 221-1460 (9am - 5pm MST) | www.Speedhut.com



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